

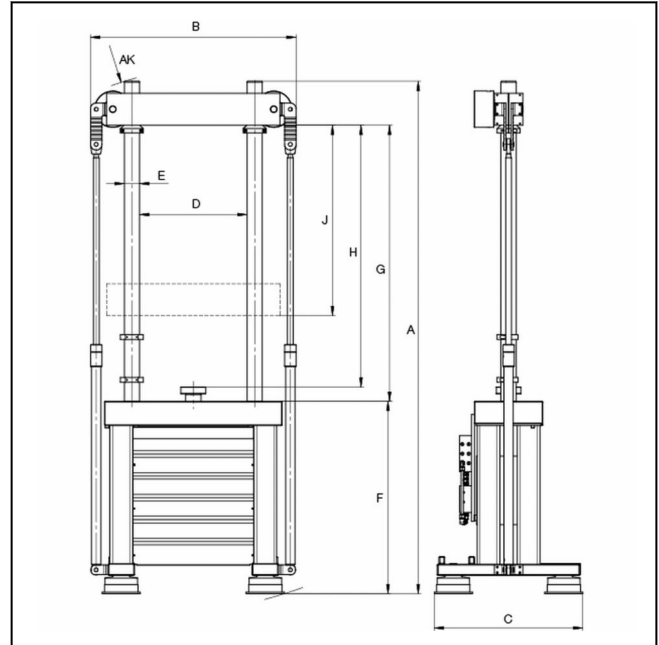
Product Information

Servo-hydraulic load frames – HA series

CTA: 303344 11970



HA 250 with BOW specimen grips



Drawing: HA load frame

Range of application

With the testing actuator mounted in the lower cross-head and the load cell on the upper crosshead, the HA range of load frames represents the classical servo-hydraulic testing machine as used for determining material properties under fatigue loads, e.g. S-N test (fatigue test), fracture mechanics, LCF (low-cycle fatigue).

Description of operation

The 2-column load frames are designed for materials testing under dynamic loading in a closed force-flow. The frame is supported on vibration-isolating leveling units and no appreciable forces are transmitted to the floor during normal operation. Where tests or environmental conditions are critical in nature, the use of optionally available air-springs is advisable; these have a natural frequency of approximately 3 - 6 Hz.

The efficiency of the testing system is enhanced by the especially high axial and lateral stiffness of the HA load frames, enabling higher frequencies and specimen deformations. Moreover, high lateral forces which may occur in compression and flexure tests can be absorbed without difficulty.

The frames also feature extremely precise alignment;

following installation of the testing actuator and load cell, alignment accuracy is +0.1 mm per meter separation; at distances below 350mm the offset is constant at 0.05mm. Plane-parallelity of mounting surfaces is equal to or better than 0.03 mm per 100 mm. All fixtures and ZwickRoell load cells are mounted via flanges with centering-spigot.

Advantages and features

- 4 standard nominal ratings from 50 kN to 500 kN
- convenient working height
- particularly suitable for integration of a high-temperature heating device
- hard-chromed columns for precise guidance of upper crosshead
- hydraulic clamping and adjustment for easy positioning of upper crosshead
- integrated oil-sump for collecting minor leakage
- safety housing to comply with CE Machinery Directive depending on application

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Technical data

Dynamic nominal force	50	100	250	500	kN
Crosshead clamping	Electro-hydraulic	electro-hydraulic	electro-hydraulic	electro-hydraulic	
Crosshead adjustment	Electro-hydraulic	electro-hydraulic	electro-hydraulic	electro-hydraulic	
A - max. height of test frame	2750 (3250) ¹⁾	2750 (3250) ¹⁾	3040 (3540) ¹⁾	3430 (3930) ¹⁾	mm
A _K – tilted dimension for erecting	2820 (3320) ¹⁾				mm
B – max. width of test frame	1079	1079	1179	1525	mm
C – max. depth of test frame	780	780	790	1390	mm
D ₁ – column spacing	565	565	670	800	mm
E – column diameter	80	80	100	120	mm
F – height of top edge of lower cross-head ²⁾	1010				mm
G – max. height of test area ³⁾	1450 (1950) ¹⁾				mm
H – max. height of work test area ⁴⁾	1372 (1872) ¹⁾				mm
J – crosshead adjustment path	1000 (1250) ¹⁾				mm
Weight ⁵⁾	920 (970) ¹⁾				kg
Frame stiffness with crosshead separation 1000 mm	673	673	967	2100	kN/mm
Suitable for actuators with maximum stroke	250	150	150	100	mm
Item No.					
Standard height	039825				
Extra high + 500 mm	073968				
Item Number					
Standard height		025238	924810	935267	
Extra-high + 500 mm		935832	073969	073970	
A _K - tilted dimension for installation		2820 (3320) ¹⁾	3195 (3695) ¹⁾	3650 (4125) ¹⁾	
F - height of top edge of lower cross-head ²⁾		1010	1030	1020	
G – max. test area height ³⁾		1450 (1950) ¹⁾	1750 (2250) ¹⁾	2000 (2500) ¹⁾	
H – max. working test area height ⁴⁾		1372 (1872) ¹⁾	1659 (2159) ¹⁾	1900 (2400) ¹⁾	
J – crosshead displacement range		1000 (1250) ¹⁾	1150 (1400) ¹⁾	1250 (1400) ¹⁾	
Weight ⁶⁾		920 (970) ¹⁾	1520 (1600) ¹⁾	3600 (3720) ¹⁾	

1) Variant with height increased by 500mm

2) With vibration-damping feet

3) Distance between upper and lower crossheads

4) Distance between piston flange and upper crosshead with piston retracted

5) Weight without actuator, load cell, or any tools

6) Weight without actuator, load cell or any fixtures

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Accessories

Vibration-damping feet

Rubber/air-spring element for impact and vibration isolation, natural frequency 3 - 6 Hz depending on static load, maximum permitted pressure 6 bar.

Description	ArticleNumber
Vibration-damping feet for HA 50 / 100	924749
Vibration-damping feet for HA 250	924770
Vibration-damping feet for HA 500	935215

Safety device

Aluminium profile section construction with Makrolon panels enclosing testing machine on all four sides, safety door at front, electrically monitored and interlocked.

Description	ArticleNumber
Safety device for HA 50 / 100	036535
Safety device for HA 50 / 100 - 500 mm extra height	036534
Safety device for HA 250	037386
Safety device for HA 250 - 500 mm extra height	075872
Safety device for HA 500	048463
Safety device for HA 500 - 500 mm extra height	075876